

	COVER	PART NO.
A	SAE 'A' 2 & MOD 4-BOLT	90-004-1533
	SAE 'B' (2&4 BOLT)	90-004-1543

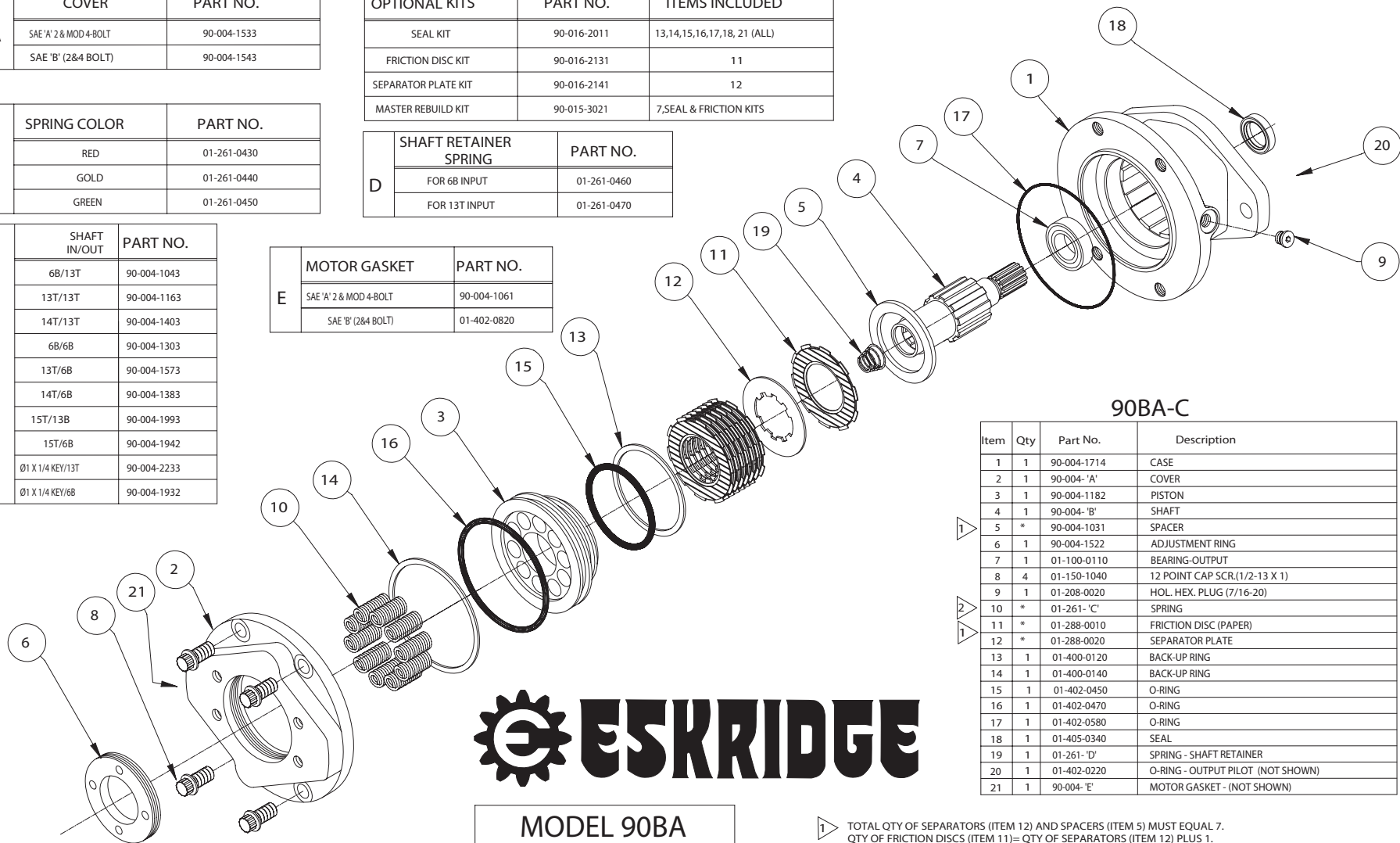
	SPRING COLOR	PART NO.
C	RED	01-261-0430
	GOLD	01-261-0440
	GREEN	01-261-0450

	SHAFT IN/OUT	PART NO.
B	6B/13T	90-004-1043
	13T/13T	90-004-1163
	14T/13T	90-004-1403
	6B/6B	90-004-1303
	13T/6B	90-004-1573
	14T/6B	90-004-1383
	15T/13B	90-004-1993
	15T/6B	90-004-1942
	Ø1 X 1/4 KEY/13T	90-004-2233
	Ø1 X 1/4 KEY/6B	90-004-1932

	MOTOR GASKET	PART NO.
E	SAE 'A' 2 & MOD 4-BOLT	90-004-1061
	SAE 'B' (2&4 BOLT)	01-402-0820

OPTIONAL KITS	PART NO.	ITEMS INCLUDED
SEAL KIT	90-016-2011	13,14,15,16,17,18, 21 (ALL)
FRICTION DISC KIT	90-016-2131	11
SEPARATOR PLATE KIT	90-016-2141	12
MASTER REBUILD KIT	90-015-3021	7,SEAL & FRICTION KITS

	SHAFT RETAINER SPRING	PART NO.
D	FOR 6B INPUT	01-261-0460
	FOR 13T INPUT	01-261-0470



90BA-C

Item	Qty	Part No.	Description
1	1	90-004-1714	CASE
2	1	90-004- 'A'	COVER
3	1	90-004-1182	PISTON
4	1	90-004- 'B'	SHAFT
5	*	90-004-1031	SPACER
6	1	90-004-1522	ADJUSTMENT RING
7	1	01-100-0110	BEARING-OUTPUT
8	4	01-150-1040	12 POINT CAP SCR.(1/2-13 X 1)
9	1	01-208-0020	HOL. HEX. PLUG (7/16-20)
10	*	01-261- 'C'	SPRING
11	*	01-288-0010	FRICTION DISC (PAPER)
12	*	01-288-0020	SEPARATOR PLATE
13	1	01-400-0120	BACK-UP RING
14	1	01-400-0140	BACK-UP RING
15	1	01-402-0450	O-RING
16	1	01-402-0470	O-RING
17	1	01-402-0580	O-RING
18	1	01-405-0340	SEAL
19	1	01-261- 'D'	SPRING - SHAFT RETAINER
20	1	01-402-0220	O-RING - OUTPUT PILOT (NOT SHOWN)
21	1	90-004- 'E'	MOTOR GASKET - (NOT SHOWN)



MODEL 90BA

MULTIPLE DISC BRAKE

Effective 11/91

1 TOTAL QTY OF SEPARATORS (ITEM 12) AND SPACERS (ITEM 5) MUST EQUAL 7.
QTY OF FRICTION DISCS (ITEM 11) = QTY OF SEPARATORS (ITEM 12) PLUS 1.
FULL COMPLEMENT BRAKE INCLUDES 8 FRICTION DISCS (ITEM 11), 7 SEPARATORS (ITEM 12), AND 0 SPACERS (ITEM 5).

2 QTY OF SPRINGS (2-10) IS DETERMINED BY SPECIFIC BRAKE REQUIREMENTS.