

132L Spindle Exploded View Drawing



ESKRIDGE

EFFECTIVE FOR:
FROM: S/N 48501 8/2000
TO: (CURRENT)

ITEM	QTY	MODEL 132L DESCRIPTION	SGL PLANETARY		DOUBLE PLANETARY						
			4:1 4.42	8:1 5.00	35:41 4.24 4.2	35:521 4.24 6.00	35:201 4.50 4.30	35:201 6.00 6.00 W30 3F 4	35:201 6.30 6.30 W30 COFF 4	45:201 7.20 6.20	
BASE	1	A130 - ROUND FLANGE	13-004-3042	13-004-3042	13-004-3042	13-004-3042	13-004-3042	13-004-3042	13-004-3042	13-004-3042	13-004-3042
		B130 - SQUARE FLANGE	13-004-3082	13-004-3082	13-004-3082	13-004-3082	13-004-3082	13-004-3082	13-004-3082	13-004-3082	13-004-3082
		E130 - RECTANGULAR C130 - CUSTOM	13-004-3052	13-004-3052	13-004-3052	13-004-3052	13-004-3052	13-004-3052	13-004-3052	13-004-3052	13-004-3052
2	1	CARRIER (SEC)	13-004-1062	13-004-1072	13-004-1082	13-004-1072	13-004-1062	13-004-1072	13-004-1072	13-004-1072	13-004-1072
3	1	CARRIER (PRI)	-	-	13-004-1032	13-004-1032	13-004-1052	13-004-1042	13-004-1042	13-004-1042	13-004-1052
COVER	4	SAE 'A' 2 & MOD. 4 BOLT			13-004-1192	13-004-1192	13-004-1222		13-004-1192	13-004-1222	13-004-1222
		SAE 'A' 2 & MOD. 4 BOLT W/ CODE 4	13-004-1252	13-004-1252	13-004-1252	13-004-1252	13-004-1222	13-004-1222		13-004-1222	13-004-1222
		SAE 'B' 2 BOLT			13-004-1182	13-004-1182	13-004-1232		13-004-1182	13-004-1232	13-004-1232
		SAE 'B' 2 & 4 BOLT W/ CODE 4	13-004-1202	13-004-1202	13-004-1202	13-004-1202	13-004-1232	13-004-1232		13-004-1232	13-004-1232
		SAE 'C' 2 BOLT & 4 BOLT			13-004-1212	13-004-1212	13-004-1242		13-004-1212	13-004-1242	13-004-1242
		SAE 'C' 2 BOLT & 4 BOLT W/ CODE 4	13-004-1212	13-004-1212	13-004-1212	13-004-1212	13-004-1242	13-004-1242		13-004-1242	13-004-1242
		SAE 'D' 4 BOLT W/ CODE 9 **	13-004-1412	13-004-1412							
5	1	RING GEAR	81-004-2362	81-004-2362	81-004-2362	81-004-2362	81-004-2362	81-004-2362	81-004-2362	81-004-2362	81-004-2362
6	3	PLANET SHAFT (SEC)	81-004-0061	81-004-0061	81-004-0061	81-004-0061	81-004-0061	81-004-0061	81-004-0061	81-004-0061	81-004-0061
7	3	PLANET SHAFT (PRI)	-	-	13-004-1021	13-004-1021	13-004-1021	13-004-1021	13-004-1021	13-004-1021	13-004-1021
8	3	PLANET GEAR (SEC)	13-004-1082	13-004-1092	13-004-1082	13-004-1092	13-004-1082	13-004-1092	13-004-1092	13-004-1092	13-004-1092
9	3	PLANET GEAR (PRI)	-	-	13-004-1102	13-004-1102	13-004-1122	13-004-1112	13-004-1112	13-004-1112	13-004-1122
10	1	SUN GEAR	-	-	13-004-1142	13-004-1152	13-004-1142	13-004-1152	13-004-1152	13-004-1152	13-004-1152
INPUT GEAR	11	CODE 2 - INPUT - 13 T 16/32 DP			13-004-1292	13-004-1292				13-004-1322	13-004-1312
		CODE 3 - INPUT - SAE 1"6B			13-004-1322	13-004-1322				13-004-1332	
		CODE 4 - INPUT - 14 T 12/24 DP	13-004-1372	13-004-1382	13-004-1342	13-004-1342	13-004-1362	13-004-1352			13-004-1362
		CODE 5 - INPUT - 15 T 16/32 DP			13-004-1452	13-004-1452				13-004-1442	
		CODE 9 - INPUT - 13 T 8/16 DP **	13-004-1402	13-004-1462							
12	1	S1 SPINDLE OUTPUT SHAFT C1 CUSTOM OUTPUT SHAFT	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M	13-004-4202M
15	6	THRUST WASHER - PLANET	81-004-1561	81-004-1561	-	-	-	-	-	-	-
	12	THRUST WASHER - PLANET	-	-	81-004-1561	81-004-1561	81-004-1561	81-004-1561	81-004-1561	81-004-1561	81-004-1561
16	1	THRUST WASHER - SECONDARY	81-004-2711	81-004-2711	81-004-2711	81-004-2711	-	-	81-004-2711	81-004-2711	-
	2	THRUST WASHER - SECONDARY	-	-	-	-	81-004-2711	81-004-2711	-	-	81-004-2711
17	1	BEARING CONE	01-102-0030	01-102-0030	01-102-0030	01-102-0030	01-102-0030	01-102-0030	01-102-0030	01-102-0030	01-102-0030
18	1	BEARING CONE	01-102-0260	01-102-0260	01-102-0260	01-102-0260	01-102-0260	01-102-0260	01-102-0260	01-102-0260	01-102-0260
19	1	BEARING CUP	01-103-0030	01-103-0030	01-103-0030	01-103-0030	01-103-0030	01-103-0030	01-103-0030	01-103-0030	01-103-0030
20	1	BEARING CUP	01-103-0260	01-103-0260	01-103-0260	01-103-0260	01-103-0260	01-103-0260	01-103-0260	01-103-0260	01-103-0260
21	1	LOCK RING	81-004-8111	81-004-8111	81-004-8111	81-004-8111	81-004-8111	81-004-8111	81-004-8111	81-004-8111	81-004-8111
22	6	BRG - SEC. PL.	01-105-0500	01-105-0500	01-105-0500	01-105-0500	01-105-0500	01-105-0500	01-105-0500	01-105-0500	01-105-0500
23	3	BRG - PRI. PL.	-	-	01-105-0590	01-105-0590	01-105-0590	01-105-0590	01-105-0590	01-105-0590	01-105-0590
25	1	RETAINING RING	01-160-0040	01-160-0040	-	-	-	-	-	-	-
26	1	INPUT THRUST WASHER	81-004-2883	81-004-2883	81-004-2701	81-004-2701	-	-	81-004-2701	-	-
27	8	H.H.C.S. 3/8-16-1 1/2 GR8	01-150-1670	01-150-1670	01-150-1670	01-150-1670	01-150-1670	01-150-1670	01-150-1670	01-150-1670	01-150-1670
28	16	12-PT CBORE CS 1/2-13 X 1.25 GR8	01-150-1460	01-150-1460	01-150-1460	01-150-1460	01-150-1460	01-150-1460	01-150-1460	01-150-1460	01-150-1460
29	3	ROLL PIN - SEC. PL. 3/16 X 7/8	01-153-0210	01-153-0210	01-153-0210	01-153-0210	01-153-0210	01-153-0210	01-153-0210	01-153-0210	01-153-0210
30	3	ROLL PIN - PRI. PL. 1/8 X 7/8	-	-	01-153-0180	01-153-0180	01-153-0180	01-153-0180	01-153-0180	01-153-0180	01-153-0180
31	8	LOCKWASHER 3/8 MED	01-166-0010	01-166-0010	01-166-0010	01-166-0010	01-166-0010	01-166-0010	01-166-0010	01-166-0010	01-166-0010
32	16	FLAT WASHER - HDN 1/2 X 7/8 X 1/8	01-166-0120	01-166-0120	01-166-0120	01-166-0120	01-166-0120	01-166-0120	01-166-0120	01-166-0120	01-166-0120
33	2	PLUG (1/2 PTF MAG, 3/8 INT, SQ, DR)	01-207-0041	01-207-0041	01-207-0041	01-207-0041	01-207-0041	01-207-0041	01-207-0041	01-207-0041	01-207-0041
34	1	MAGNETIC PIPE PLUG 3/8 NPT	01-207-0070	01-207-0070	01-207-0070	01-207-0070	01-207-0070	01-207-0070	01-207-0070	01-207-0070	01-207-0070
35	1	PIPE PLUG 1/4 NPT (SOC.HD.)	01-207-0020	01-207-0020	01-207-0020	01-207-0020	01-207-0020	01-207-0020	01-207-0020	01-207-0020	01-207-0020
36	2	O-RING	01-402-0420	01-402-0420	01-402-0420	01-402-0420	01-402-0420	01-402-0420	01-402-0420	01-402-0420	01-402-0420
37	1	SHAFT SEAL -	01-405-0690	01-405-0690	01-405-0690	01-405-0690	01-405-0690	01-405-0690	01-405-0690	01-405-0690	01-405-0690
38	1	SPLIT RING	81-004-8101	81-004-8101	81-004-8101	81-004-8101	81-004-8101	81-004-8101	81-004-8101	81-004-8101	81-004-8101
39	*	SHIMS	80-004-1151	80-004-1151	80-004-1151	80-004-1151	80-004-1151	80-004-1151	80-004-1151	80-004-1151	80-004-1151
40	1	THRUST WASHER SGL PL	01-112-0030	01-112-0030	-	-	-	-	-	-	-
41	1	BEARING	-	-	-	-	01-112-0220	01-112-0220	-	-	01-112-0220
42	2	THRUST RACE	-	-	-	-	01-112-0230	01-112-0230	-	-	01-112-0230
OPTIONAL	43	SEAL-RUBBER/FACE	01-406-0050	01-406-0050	01-406-0050	01-406-0050	01-406-0050	01-406-0050	01-406-0050	01-406-0050	01-406-0050

* QUANTITY DETERMINED FROM BEARING PRELOAD.

** 'D' COVER IS SOLD ONLY W/ CODE 9 INPUT IN A SINGLE STAGE PLANETARY.
REPLACE ITEM 26 W/ 01-112-0030 & ITEM 40 W/ 01-112-0400 & ITEM 34 WITH
01-207-0041 & ITEMS (27 & 31) WITH (8) 01-150-1710 ALSO REMOVE ITEMS 16 & 25.

OPTIONS:

1 01-215-0040 GREASE FITTING (OPTIONAL REPLACES ITEM NO. 35)

2 SEAL KIT P/N 13-016-2051 (INCLUDES 2 OF ITEM 36, 1 OF ITEM 37 & 43).

EQUIPPED WITH PATENTED "LOAD-N-LOCK"® SHAFT RETENTION SYSTEM.
(U.S. PATENT NO. 5746517).

132L Spindle Exploded View Drawing (cont.)

