



MODEL 100096-54F97E5 DIGGER

| ITEM | QTY | DESCRIPTION | PART NO. |
|------|---------------------------|-------------------------------|--------------|
| 1 | 1 | BASE-"F" FLANGLSS | 60-004-3014 |
| 2 | 1 | OUTPUT SHAFT: 5-1/4" SQUARE | 60-004-4222L |
| 3 | 1 | COVER (4 BOLT "E") | 60-004-1564 |
| 4 | 1 | INPUT GEAR | 60-004-1462 |
| 5 | (1) | CARRIER ASSEMBLY- PRIMARY | 60-005-2043 |
| 5A | 1 | CARRIER | 60-004-1024 |
| 5B | 3 | CLUSTER GEAR | 60-004-1182 |
| 5C | 3 | PLANET SHAFT | 60-004-1272 |
| 5D | 6 | BEARING (CAGE & ROLLER) | 01-105-0510 |
| 5E | 6 | THRUST WASHER | 60-004-1881 |
| 5F | 3 | ROLL PIN | 01-153-0150 |
| 6 | 1 | SUN GEAR | 60-004-1222 |
| 7 | (1) | CARRIER ASSEMBLY- SECONDARY | 60-005-2083 |
| 7A | 1 | CARRIER | 60-004-1044 |
| 7B | 3 | PLANET GEAR | 60-004-1232 |
| 7C | 3 | PLANET SHAFT | 60-004-1262 |
| 7D | 6 | BEARING CONE | 01-102-0210 |
| 7E | 6 | BEARING CUP | 01-103-0210 |
| 7F | 3 | RETAINING RING | 01-160-0490 |
| 7G | 6 | RETAINING RING | 01-160-0500 |
| 7H | 6 | WASHER | 60-004-1291 |
| 7J | 6 | SHIM | 60-004-1321 |
| 7K | 3 | ROLL PIN | 01-153-0150 |
| 7L | 1 | PLATE - SEC CARRIER RETAINER | 60-004-1352 |
| 8 | RING GEARS & SPACER | | |
| 8A | 1 | RING GEAR - PRIMARY | 60-004-1213 |
| 8B | 1 | RING GEAR - SECONDARY | 60-004-1243 |
| 8C | 1 | RING SPACER | 60-004-1253 |
| 10 | THRUST WASHERS & BEARINGS | | |
| 10A | 2 | BEARING THRUST RACE - PRIMARY | 01-112-0350 |
| 10B | 1 | BEARING - PRIMARY THRUST | 01-112-0340 |
| 10C | 1 | BEARING THRUST RACE - INPUT | 01-112-0060 |
| 11 | SEALS & O-RINGS | | |
| 11A | 1 | O-RING | 01-402-0670 |
| 11B | 3 | O-RING | 01-402-0660 |
| 11C | 1 | OUTPUT SHAFT SEAL | 01-405-0810 |
| 12 | OUTPUT SHAFT BEARINGS | | |
| 12A | 1 | OUTER CONE | 01-102-0190 |
| 12B | 1 | OUTER CUP | 01-103-0190 |
| 12C | 1 | INNER CONE | 01-102-0220 |
| 12D | 1 | INNER CUP | 01-103-0220 |
| 13 | HARDWARE | | |
| 13A | 6 | SHCS (3/8-16 X 1) GR8 | 01-150-1110 |
| 13B | 12 | SHCS (1/2-13 X 1-1/2) GR8 | 01-150-0570 |
| 13C | 3 | FHS C.S. (3/8-24 X 1)GR8 | 01-150-1590 |
| 13D | 20 | HHCS (3/4-10 X 11.5) GR8 | 01-150-1720 |
| 13E | 20 | HARDWASHER (3/4 X 1.25 OD) | 01-166-0350 |
| 13F | 4 | HHCS (3/4-10 X 1.75) GR8 | 01-150-1890 |
| 13G | 4 | LOCKWASHER (3/4 MED) | 01-166-0360 |
| 14 | 6 | PIPE PLUG (3/4 NPT MAGNETIC) | 01-207-0100 |
| 15 | MISCELLANEOUS | | |
| 15A | 1 | SEAL CARRIER | 60-004-1922 |
| 15B | 1 | BAIL ASSEMBLY | 60-005-1622 |
| 15C | * | SHIM | 60-004-1311 |
| 15D | 1 | LOCK RING | 60-004-1472 |
| 15E | 1 | SPLIT RING (L-SEGMENT) | 60-004-1482 |
| 15F | 1 | RETAINING RING | 01-160-0510 |
| 16 | 1 | MOTOR | 01-304-0970 |

