

EFFECTIVE:
FROM: S/N 36992 9-13-94
TO: CURRENT

Model 98D

ITEM	QTY	PART NO.	DESCRIPTION
1	1	98-004-1014	CASE
		98-004-1154	CASE - FLOW THRU COOLING PORTS 
2	1	98-004-1074	COVER - SAE 'C' 4-BOLT
		98-004-1024	COVER - SAE 'D' 4-BOLT
3	1	98-004-1032	PISTON
4	1	98-004-1043	SHAFT
5	*	98-004-1121	SPACER
6	1	01-100-0231	BEARING
7	8	01-150-0030	SOC.HD. CAP SCR. (1/2-13 X 1.25 GR8)
8	1	01-160-0050	RETAINING RING
9	1	01-160-0060	RETAINING RING
10	1	01-208-0020	HOLLOW HEX PLUG - (7/16-20)
11	*	01-261-0501	SPRING
12	*	01-288-0102	FRICTION DISC
13	*	01-288-0112	SEPARATOR PLATE
14	1	01-400-0210	BACKUP RING
15	1	01-400-0220	BACKUP RING
16	1	01-402-0030	O-RING
17	1	01-402-0690	O-RING
18	1	01-402-0700	O-RING
19	1	01-405-0840	SEAL
20	1	98-005-1141	INPUT ADAPTER 14T 12/24 SPLINE - (OPTIONAL)

INPUT GASKET (NOT SHOWN)

PART NO.

SAE 'C' (4-BOLT)

90-004-1391

SAE 'D' (4-BOLT)

98-004-1112

OPTIONAL KITS

PART NO.

ITEMS INCLUDED

SEAL KIT

98-016-1061

14, 15, 16, 17, 18, 19,
98-004-1112 (2 PCS.),
90-004-1391

FRICTION DISC KIT

98-016-2001

12 (11 PCS)

SEPARATOR PLATE KIT

98-016-2021

13 (10 PCS)

MASTER REBUILD KIT

98-015-3001

6, SEAL & FRICTION KITS

NOTES:

- * 1. QUANTITY OF SPRINGS MUST BE 2, 4, 6, 7, 8, 10, 12 OR 14 AND MUST BE SYMMETRICALLY SPACED.
- * 2. TOTAL QUANTITY OF SEPARATORS (ITEM 13) AND SPACERS (ITEM 5) MUST EQUAL 10.
QUANTITY OF FRICTION DISCS (ITEM 12) MUST EQUAL QUANTITY OF SEPARATOR PLATES (ITEM 13) PLUS 1.
- 3. A FULL-COMPLEMENT BRAKE INCLUDES 10 SEPARATOR PLATES (ITEM 13), 11 FRICTION DISCS (ITEM 12), ZERO (0) SPACERS (ITEM 5), AND 14 SPRINGS (ITEM 11).
- 4. CASE WITH FLOW THRU COOLING PORTS REQUIRES TWO (2) ADDITIONAL PLUGS (ITEM 10).

