

ITEM	DESCRIPTION	PART NUMBER	RATIO
			4:1 6:1
1	CASE	84-004-3012	1
2	CARRIER - SEC	-A-	1
5	PLATE- BEARING RETAINER	83-004-1062	1
6	COVER	-C-	1
7	PLANET SHAFT (SEC)	83-004-1031	3
9	PLANET GEAR (SEC)	-D-	3
12	INPUT GEAR	-G-	1
13	OUTPUT SHAFT	-H-	1
14	SHIM	83-004-1101	-J-
15	THRUST WASHER - PLANET	81-004-1561	6
17	INPUT THRUST WASHER	81-004-2701	-
19	BEARING - SEC PLANET	01-105-0420	3
20	BEARING CONE	01-102-0090	1
21	BEARING CUP	01-103-0080	1
22	BEARING CONE	01-102-0100	1
23	BEARING CUP	01-103-0090	1
24	HEX HD CAPSCREW	01-150-1020	8
25	STUD 7/16-20 X 2-15/16	83-004-1191	3
26	LOCKNUT	01-158-0330	3
27	LOCKWASHER	01-166-0010	8
28	ROLL PIN- SEC. PLANET	01-153-0210	3
30	O-RING	01-402-0420	1
31	SHAFT SEAL	01-405-0380	1
32	MAGNETIC PIPE PLUG	01-207-0070	2
33	GREASE FITTING (OPTIONAL)	01-215-0070	1

NOTE	CODE	SINGLE PLANETARY DESCRIPTION	PART NUMBER	
			4.42:1 RATIO	6.00:1 RATIO
-A-	-	CARRIER (SEC)	83-004-1213	83-004-1223
-D-	-	PLANET GEAR (SEC)	84-004-1042	83-004-1042
-G-	1	INPUT GEAR - 21 T 20/40 DP	N/A	N/A
	2	INPUT GEAR - 13 T 16/32 DP	84-004-1052	84-004-1022
	3	INPUT GEAR - SAE 1"-6B	84-004-1032	84-004-1062
	4	INPUT GEAR - 14 T 12/24 DP	84-004-1072	N/A
	5	INPUT GEAR - 15 T 16/32 DP	N/A	N/A

NOTE	CODE	COVER	EXCEPT WITH	WITH CODE 4
			CODE 4 INPUT	INPUT ONLY
-C-	A	SAE 'A' 2 AND MOD. 4 BOLT	81-004-2803	81-004-2813
	B	SAE 'B' 2 BOLT	81-004-2723	81-004-2823
	C	SAE 'C' 2 BOLT AND 4 BOLT	81-004-2833	81-004-2833

NOTE	CODE	OUTPUT SHAFT	PART NUMBER
-H-	D1	2"DIA 3/8 "KEY	83-004-4023
	D2	2"DIA 23T 12/24 DP SPL	83-004-4043
	D3	2-1/4"DIA 1/2 KEY	84-004-4073
	D4	3"DIA 3/4 "KEY	83-004-4233
	D5	2"DIA 1/2 "KEY	83-004-4393
	C1	CUSTOM	

OPTIONS:

SEAL KIT P/N 83-016-5011
(INCLUDES 1 EACH OF
ITEMS 30 AND 31)

NOTE: -J- BEARING PRELOAD DETERMINES QUANTITY OF SHIMS.

